

# Environmental product declaration

In accordance with 14025 and EN15804+A2

Leca® 10-20 Coat, Leca Denmark



The Norwegian EPD Foundation

**Owner of the declaration:**

Leca International

**Product:**

Leca® 10-20 Coat, Leca Denmark

**Declared unit:**

1 m<sup>3</sup>

**This declaration is based on Product Category Rules:**

CEN Standard EN 15804:2012+A2:2019 serves as core PCR.

NPCR 012:2018 Part B for Thermal insulation products

**Program operator:**

The Norwegian EPD Foundation

**Declaration number:**

NEPD-4154-3387-EN

**Registration number:**

NEPD-4154-3387-EN

**Issue date:** 26.01.2023

**Valid to:** 26.01.2028

**EPD Software:**

LCA.no EPD generator ID: 55186

ver-270123

## General information

### Product

Leca® 10-20 Coat, Leca Denmark

### Program operator:

Post Box 5250 Majorstuen, 0303 Oslo, Norway  
The Norwegian EPD Foundation  
Phone: +47 23 08 80 00  
web: [post@epd-norge.no](mailto:post@epd-norge.no)

### Declaration number:

NEPD-4154-3387-EN

### This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A2:2019 serves as core PCR.  
NPCR 012:2018 Part B for Thermal insulation products

### Statement of liability:

The owner of the declaration shall be liable for the underlying information and evidence. EPD Norway shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

### Declared unit:

1 m3 Leca® 10-20 Coat, Leca Denmark

### Declared unit with option:

A1,A2,A3,A4,A5,C1,C2,C3,C4,D

### Functional unit:

### General information on verification of EPD from EPD tools:

Independent verification of data, other environmental information and the declaration according to ISO 14025:2010, § 8.1.3 and § 8.1.4. Individual third party verification of each EPD is not required when the EPD tool is i) integrated into the company's environmental management system, ii) the procedures for use of the EPD tool are approved by EPDNorway, and iii) the process is reviewed annually. See Appendix G of EPD-Norway's General Programme Instructions for further information on EPD tools.

### Verification of EPD tool:

Independent third party verification of the EPD tool, background data and test-EPD in accordance with EPDNorway's procedures and guidelines for verification and approval of EPD tools.

Third party verifier:

Elisabet Amat - GREENIZE projects  
(no signature required)

### Owner of the declaration:

Leca International  
Contact person: Tone Storbråten  
Phone: +47 41 43 71 00  
e-mail: [info@leca.no](mailto:info@leca.no)

### Manufacturer:

Leca International  
Årnesvegen 1, 2009 Nordby  
Norway

### Place of production:

Leca Denmark A/S  
Randersvej 75 Hinge, 8940 Randers Denmark  
Denmark

### Management system:

ISO 14001 ISO 9001

### Organisation no:

918 799 141

**Issue date:** 26.01.2023

**Valid to:** 26.01.2028

### Year of study:

2021

### Comparability:

EPD of construction products may not be comparable if they not comply with EN 15804:2012+A2:2019 and seen in a building context.

### Development and verification of EPD:

The declaration is created using EPD tool lca.tools ver EPD2022.03, developed by LCA.no. The EPD tool is integrated in the company's management system, and has been approved by EPD Norway.


Developer of EPD:

Ana Raquel Fernandes

Reviewer of company-specific input data and EPD:

Tone Storbråten

### Approved:



Håkon Hauan  
Managing Director of EPD-Norway

## Product

### Product description:

The EPD describes results for production of lightweight expanded clay aggregate, labelled Leca® 10-20 Coat, from the factory in Hinge, Denmark.

Lightweight expanded clay aggregate is a granular ceramic material made from natural clay (see process information below). The main characteristic of expanded clay is low density combined with high strength. Leca® 10-20 Coat is used in lightweight blocks and slabs, insulation fill, water treatment, lightweight fillings and geotechnical fills for thermal and sound insulation purposes. Thus Leca® 10-20 Coat is typically hidden in buildings or cast into concrete. The density of Leca® 10-20 Coat is 0,245 tonnes per m<sup>3</sup>. The thermal insulation is 0,095 W/mK. Further information or explanatory material may be obtained by contacting Leca Danmark A/S.

### Product specification

The water content of the Leca® 10-20 Coat is 0 % when the Leca® 10-20 Coat is produced at Leca Danmark A/S Hinge. The storage conditions can change the water content of the Leca® 10-20 Coat up to 25%.

Different waste are recovered in the production process both as fuels as clay additives. See additional Tech info.

Leca® 10-20 Coat is produced by using nearby clay and transported by using a conveyer belt to the factory.

Negligible amounts of packing material is used for raw materials and auxiliaries received at Leca Danmark A/S so the potential environmental impacts from packing is not included. Furthermore the final product Leca® 10-20 Coat is sold in bulk, so no packing is used.

Materials	Value	Unit
Clay	92	%
Waste/bio raw materials	8	%
Lime	<0,5	%

### Technical data:

Loose bulk density (Test method: EN 1097-3): 0,245 ton/m<sup>3</sup>

Particle density (Test method: EN 1097-6 Annex C & E): 400 Kg/m<sup>3</sup>

Compressibility and confined compressive strength (Test method: EN 13055-1): 0,75 MPa

Thermal conductivity (Test method: EN 12667): 0,095 W/mK

Reaction to fire: A1

### Market:

Denmark.

### Reference service life, product

Not relevant.

### Reference service life, building or construction works

Not relevant.

## LCA: Calculation rules

### Declared unit:

1 m<sup>3</sup> Leca® 10-20 Coat, Leca Denmark

### Cut-off criteria:

All major raw materials and all the essential energy is included. The production processes for raw materials and energy flows with very small amounts (less than 1%) are not included. These cut-off criteria do not apply for hazardous materials and substances.

### Allocation:

The allocation is made in accordance with the provisions of EN 15804+A2. Incoming energy and water and waste production in-house is allocated equally among all products through mass allocation. Effects of primary production of recycled materials is allocated to the main product in which the material was used. The recycling process and transportation of the material is allocated to this analysis.

### Data quality:

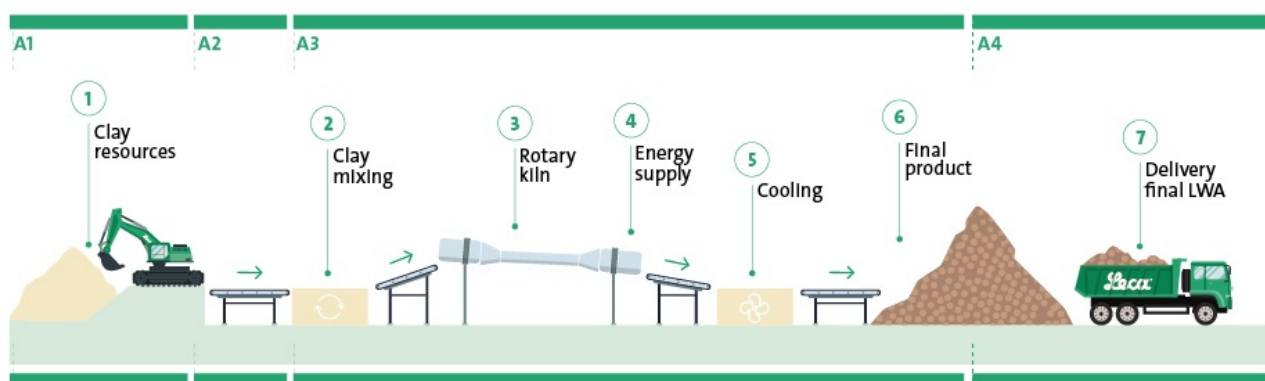
Specific data for the product composition are provided by the manufacturer. The data represent the production of the declared product and were collected for EPD development in the year of study. Background data is based on EPDs according to EN 15804 and different LCA databases. The data quality of the raw materials in A1 is presented in the table below.

Materials	Source	Data quality	Year
Additives	ecoinvent 3.6	Database	2019
Binder	ecoinvent 3.6	Database	2019
Coating materials	ecoinvent 3.6	Database	2019
Dolomite	ecoinvent 3.6	Database	2019
Clay	LCA.no	Database	2021
Waste products	LCA.no	Database	2021

## System boundaries (X=included, MND=module not declared, MNR=module not relevant)

Product stage			Construction installation stage		Use stage							End of life stage				Beyond the system boundaries
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	X	X	MND	MND	MND	MND	MND	MND	MND	X	X	X	X	X

### System boundary:



### Additional technical information:














## LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

Transport from production place to user (A4)	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Truck, over 32 tonnes, EURO 6 (km)	53,3 %	50	0,023	l/tkm	1,15
Assembly (A5)	Unit	Value			
Blowing, Machine operation, diesel, > 18.64 kW (per hour)	h/DU	0,03			
Bulldozer, Machine operation, diesel, >=74.57 kW (per hour)	h/DU	0,02			
Crane, Machine operation, diesel, >=74.57 kW (per hour)	h/DU	0,01			
Vibrating plate (per liter diesel)	L/DU	0,01			
De-construction demolition (C1)	Unit	Value			
Removal of LWA, Machine operation, diesel, >= 74.57 kW (per hour)	h/DU	0,04			
Sorting per kg of LWA, for waste treatment after removal (kg)	kg/DU	245,00			
Transport to waste processing (C2)	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Truck, 16-32 tonnes, EURO 5 (km)	38,8 %	50	0,045	l/tkm	2,25
Waste processing (C3)	Unit	Value			
Waste treatment, reuse of LWA (kg)	kg	183,75			
Disposal (C4)	Unit	Value			
Disposal, landfilling of waste LWA (kg)	kg	61,25			
Benefits and loads beyond the system boundaries (D)	Unit	Value			
Substitution of primary expanded clay (kg)	kg	183,75			

## LCA: Results

The LCA results are presented below for the declared unit defined on page 2 of the EPD document.

Environmental impact												
Indicator		Unit	A1	A2	A3	A4	A5	C1	C2	C3	C4	D
	GWP-total	kg CO <sub>2</sub> -eq	1,51E+00	1,68E+00	9,05E+01	1,07E+00	1,27E+00	8,67E-01	2,04E+00	0,00E+00	5,03E-01	-4,62E+01
	GWP-fossil	kg CO <sub>2</sub> -eq	1,72E+00	1,68E+00	9,00E+01	1,07E+00	1,27E+00	8,67E-01	2,04E+00	0,00E+00	5,02E-01	-4,60E+01
	GWP-biogenic	kg CO <sub>2</sub> -eq	-5,46E-01	6,95E-04	5,17E-01	4,57E-04	2,39E-04	1,61E-04	0,00E+00	0,00E+00	5,87E-04	-1,13E-01
	GWP-luluc	kg CO <sub>2</sub> -eq	3,39E-01	5,98E-04	6,47E-03	3,25E-04	9,96E-05	6,79E-05	7,14E-04	0,00E+00	1,23E-04	-1,80E-02
	ODP	kg CFC 11 -eq	3,13E-07	3,80E-07	6,83E-07	2,57E-07	2,73E-07	1,86E-07	4,53E-07	0,00E+00	1,90E-07	-2,71E-06
	AP	mol H <sup>+</sup> -eq	6,38E-03	4,83E-03	2,75E-01	3,44E-03	5,70E-03	3,16E-03	8,34E-03	0,00E+00	4,47E-03	-3,67E-01
	EP-FreshWater	kg P -eq	4,15E-05	1,34E-05	5,24E-03	8,49E-06	4,60E-06	3,13E-06	1,60E-05	0,00E+00	5,69E-06	-2,29E-03
	EP-Marine	kg N -eq	3,71E-03	9,55E-04	1,06E-01	7,52E-04	2,09E-03	1,05E-03	2,47E-03	0,00E+00	1,66E-03	-4,59E-02
	EP-Terrestrial	mol N -eq	1,78E-02	1,07E-02	1,18E+00	8,39E-03	2,31E-02	1,16E-02	2,73E-02	0,00E+00	1,83E-02	-5,53E-01
	POCP	kg NMVOC -eq	3,85E-03	4,09E-03	2,79E-01	3,29E-03	6,70E-03	3,56E-03	8,38E-03	0,00E+00	5,25E-03	-1,49E-01
	ADP-minerals&metals <sup>1</sup>	kg Sb -eq	1,99E-05	4,64E-05	1,79E-05	1,90E-05	1,94E-06	1,32E-06	5,52E-05	0,00E+00	4,53E-06	-6,09E-04
	ADP-fossil <sup>1</sup>	MJ	2,42E+01	2,54E+01	7,54E+02	1,73E+01	1,74E+01	1,18E+01	3,08E+01	0,00E+00	1,38E+01	-4,67E+02
	WDP <sup>1</sup>	m <sup>3</sup>	1,85E+02	2,46E+01	-1,53E+02	1,33E+01	3,70E+00	2,52E+00	2,94E+01	0,00E+00	8,53E+01	-8,63E+02

GWP total Global Warming Potential total; GWP fossil Global Warming Potential fossil fuels ; GWP biogenic Global Warming Potential biogenic; GWP luluc Global W Potential land use change; ODP Ozone Depletion; AP Acidification; EP freshwater Eutrophication aquatic freshwater; EP marine Eutrophication aquatic marine; EP terrestrial Eutrophication terrestrial ;POCP Photochemical zone formation; ADPE Abiotic Depletion Potential minerals and metals; ADPf Abiotic Depletion Potential fossil fuels;

"Reading example: 9,0 E-03 = 9,0\*10<sup>-3</sup> = 0,009"

\*INA Indicator Not Assessed







1. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator

## Remarks to environmental impacts

Due to polluter-pay-principle, the emissions from waste are not included.

Biogenic carbon from biofuels are balanced to zero since they have their input and output in the same module.

## Additional environmental impact indicators











Indicator	Unit	A1	A2	A3	A4	A5	C1	C2	C3	C4	D
 PM	Disease incidence	5,81E-08	1,03E-07	5,13E-06	9,80E-08	9,99E-08	6,20E-08	1,35E-07	0,00E+00	9,54E-08	-3,42E-06
 IRP <sup>2</sup>	kgBq U235 -eq	9,73E-02	1,11E-01	2,76E-01	7,57E-02	7,45E-02	5,08E-02	1,35E-01	0,00E+00	6,31E-02	-9,68E-01
 ETP-fw <sup>1</sup>	CTUe	3,28E+01	1,88E+01	1,11E+03	1,27E+01	9,52E+00	6,48E+00	2,27E+01	0,00E+00	7,54E+00	-1,13E+03
 HTP-c <sup>1</sup>	CTUh	6,30E-10	0,00E+00	1,34E-08	0,00E+00	1,08E-09	7,22E-10	0,00E+00	0,00E+00	3,06E-10	-2,06E-08
 HTP-nc <sup>1</sup>	CTUh	2,89E-08	2,06E-08	1,35E-06	1,23E-08	8,04E-09	5,15E-09	2,45E-08	0,00E+00	5,45E-09	-5,57E-07
 SQP <sup>1</sup>	dimensionless	1,84E+01	1,78E+01	1,12E+02	1,99E+01	2,21E+00	1,50E+00	2,12E+01	0,00E+00	5,32E+01	-6,50E+02

PM Particulate Matter emissions; IRP Ionizing radiation – human health; ETP-fw Eco toxicity – freshwater; HTP-c Human toxicity – cancer effects; HTP-nc Human toxicity – non cancer effects; SQP Soil Quality (dimensionless)

\*Reading example: 9,0 E-03 =  $9,0 \times 10^{-3}$  = 0,009"

\*INA Indicator Not Assessed

1. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator
2. This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.

Resource use												
Indicator	Unit	A1	A2	A3	A4	A5	C1	C2	C3	C4	D	
 PERE	MJ	6,06E+00	3,63E-01	7,65E+01	2,18E-01	9,41E-02	6,41E-02	4,35E-01	0,00E+00	4,95E-01	-1,26E+02	
 PERM	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	
 PERT	MJ	6,06E+00	3,63E-01	7,65E+01	2,18E-01	9,41E-02	6,41E-02	4,35E-01	0,00E+00	4,95E-01	-1,26E+02	
 PENRE	MJ	2,51E+01	2,54E+01	7,54E+02	1,73E+01	1,74E+01	1,18E+01	3,10E+01	0,00E+00	1,38E+01	-4,67E+02	
 PENRM	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	
 PENRT	MJ	2,51E+01	2,54E+01	7,54E+02	1,73E+01	1,74E+01	1,18E+01	3,10E+01	0,00E+00	1,38E+01	-4,67E+02	
 SM	kg	3,42E+01	0,00E+00	9,71E-02	0,00E+00	8,54E-03	5,82E-03	1,24E-02	0,00E+00	6,00E-03	-6,90E-01	
 RSF	MJ	3,07E-02	1,30E-02	5,43E+00	7,63E-03	2,32E-03	1,58E-03	1,56E-02	0,00E+00	1,03E-02	-3,34E+00	
 NRSF	MJ	9,15E-03	4,65E-02	1,80E+02	2,56E-02	3,41E-02	2,32E-02	5,55E-02	0,00E+00	2,22E-02	-2,61E+00	
 FW	m <sup>3</sup>	3,52E-02	2,72E-03	7,28E-02	1,97E-03	8,95E-04	6,10E-04	3,25E-03	0,00E+00	1,70E-02	-3,10E-01	




PERE Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM Use of renewable primary energy resources used as raw materials; PERT Total use of renewable primary energy resources; PENRE Use of non renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM Use of non renewable primary energy resources used as raw materials; PENRT Total use of non renewable primary energy resources; SM Use of secondary materials; RSF Use of renewable secondary fuels; NRSF Use of non renewable secondary fuels; FW Use of net fresh water

\*Reading example: 9,0 E-03 = 9,0\*10<sup>-3</sup> = 0,009"

\*INA Indicator Not Assessed



## End of life - Waste






Indicator		Unit	A1	A2	A3	A4	A5	C1	C2	C3	C4	D
	HWD	kg	2,42E-03	1,31E-03	1,03E+00	9,48E-04	5,12E-04	3,49E-04	1,57E-03	0,00E+00	9,74E-04	-5,14E-02
	NHWD	kg	8,27E-02	1,23E+00	1,30E+00	1,51E+00	2,06E-02	1,40E-02	1,47E+00	0,00E+00	6,13E+01	-3,24E+00
	RWD	kg	1,39E-04	1,73E-04	1,92E-04	1,18E-04	1,21E-04	8,22E-05	2,09E-04	0,00E+00	9,00E-05	-1,39E-03

HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed;

\*Reading example: 9,0 E-03 =  $9,0 \times 10^{-3}$  = 0,009"

\*INA Indicator Not Assessed

## End of life - Output flow

Indicator			Unit	A1	A2	A3	A4	A5	C1	C2	C3	C4	D
	CRU	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
	MFR	kg	9,14E-03	0,00E+00	1,38E-01	0,00E+00	8,26E-03	5,71E-03	1,73E-04	1,84E+02	5,47E-03	5,47E-03	-5,60E-01
	MER	kg	2,80E-03	0,00E+00	1,69E-03	0,00E+00	1,55E-04	1,77E-05	1,03E-02	0,00E+00	1,03E-04	1,03E-04	-3,35E-02
	EEE	MJ	1,90E-03	0,00E+00	2,66E+00	0,00E+00	8,92E-05	6,07E-05	1,19E-03	0,00E+00	8,50E-03	8,50E-03	-7,30E-02
	EET	MJ	2,87E-02	0,00E+00	4,02E+01	0,00E+00	1,35E-03	9,19E-04	1,80E-02	0,00E+00	1,29E-01	1,29E-01	-1,10E+00

CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EET = Exported energy Thermal

\*Reading example: 9,0 E-03 =  $9,0 \times 10^{-3}$  = 0,009"

\*INA Indicator Not Assessed

## Biogenic Carbon Content

Indicator	Unit	At the factory gate
Biogenic carbon content in product	kg C	0,00E+00
Biogenic carbon content in accompanying packaging	kg C	0,00E+00

Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO<sub>2</sub>

## Additional Norwegian requirements

### Greenhouse gas emissions from the use of electricity in the manufacturing phase

National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3).

Electricity mix	Data source	Amount	Unit
Renewable electricity Saint-Gobain, based on 100% hydro power, with Guarantee of Origin from LOS 2021 (kWh)	ecoinvent 3.6	4,26	g CO <sub>2</sub> -eq/kWh

### Dangerous substances

The product contains no substances given by the REACH Candidate list or the Norwegian priority list.

### Indoor environment

## Additional Environmental Information

Environmental impact indicators EN 15804+A1 and NPCR Part A v2.0											
Indicator	Unit	A1	A2	A3	A4	A5	C1	C2	C3	C4	D
GWP	kg CO <sub>2</sub> -eq	2,34E+00	1,66E+00	8,83E+01	1,06E+00	1,26E+00	8,61E-01	2,03E+00	0,00E+00	4,92E-01	-4,50E+01
ODP	kg CFC11 -eq	2,58E-07	3,08E-07	6,24E-07	2,08E-07	2,16E-07	1,47E-07	3,68E-07	0,00E+00	1,53E-07	-2,29E-06
POCP	kg C <sub>2</sub> H <sub>4</sub> -eq	5,84E-04	2,03E-04	1,10E-02	1,31E-04	2,06E-04	1,32E-04	2,70E-04	0,00E+00	1,16E-04	-1,36E-02
AP	kg SO <sub>2</sub> -eq	4,53E-03	3,32E-03	1,96E-01	2,22E-03	1,84E-03	1,26E-03	4,01E-03	0,00E+00	1,37E-03	-3,02E-01
EP	kg PO <sub>4</sub> <sup>3-</sup> -eq	2,06E-03	3,53E-04	5,13E-02	2,41E-04	2,05E-04	1,40E-04	4,28E-04	0,00E+00	1,61E-04	-2,36E-02
ADPM	kg Sb -eq	1,99E-05	4,64E-05	1,79E-05	1,90E-05	1,94E-06	1,32E-06	5,53E-05	0,00E+00	4,53E-06	-6,09E-04
ADPE	MJ	2,42E+01	2,49E+01	7,45E+02	1,70E+01	1,73E+01	1,18E+01	3,08E+01	0,00E+00	1,32E+01	-4,45E+02
GWPIOBC	kg CO <sub>2</sub> -eq	2,34E+00	1,68E+00	9,49E+00	1,07E+00	1,99E-01	1,98E-01	2,03E+00	0,00E+00	0,00E+00	-4,61E+01

GWP Global warming potential; ODP Depletion potential of the stratospheric ozone layer; POCP Formation potential of tropospheric photochemical oxidants; AP Acidification potential of land and water; EP Eutrophication potential; ADPM Abiotic depletion potential for non fossil resources; ADPE Abiotic depletion potential for fossil resources; GWP-IOBC/GHG Global warming potential calculated according to the principle of instantaneous oxidation (except emissions and uptake of biogenic carbon)

## Bibliography

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